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SAP QM

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SAP QM

Introduction to ERP

- **ERP Packages**
- **Introduction to SAP**
- **Functions and Objectives of QM**
- **QM Overview**

SAP Navigation

Organizational structure of an Enterprise in the SAP R/3 System

- **Company, Company code, Controlling Area, Plant, Storage Location, Purchase Organization, Purchasing group**
- **Controlling Settings (Cost Center and Cost Element etc.)**

Master Data

- **Material Master – Activation of QM view**
- **Master Inspection characteristics – Qualitative & Quantitative**

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- **Sampling Procedure, Sampling Scheme**
- **Codes and Code Groups**
- **Catalog, Selected set, Catalog Profile**
- **Inspection Method**

Planning & Execution

- **Inspection plan**
- **Creation of inspection lot (Automatic and Manual)**
- **Results Recording**
- **Usage Decision and Stock Posting**
- **Inspection type**
- **Material Specification**

Quality Management in Procurement

- **Goods receipt inspection against Purchase Order**
- **Goods receipt inspection without Purchase Order**
- **Stock Transfer Inspection**
- **Controls in procurement**
- **QM info Record**

Quality Management in Production

- **In process inspection for Production Order**
- **In process inspection for Production Order with Inspection Points**
- **Goods Receipt Inspection after Production**

Quality Management in Sales and Distribution

- **Inspection during delivery**
- **Inspection during customer returns**

Inspection with Physical Samples

- **Types of physical samples**
- **Sample Drawing Procedure**
- **Inspection lot processing for physical samples**

Calibration Inspection

- **Test equipment Management**
- **Process flow of calibration inspection**

Quality Management with Batches

- **Automatic Batch Valuation with QM**
- **Recurring inspection**

Quality Certificates

- **Certificate Profile creation**
- **Certificate Printing**

Quality Control

- **Statistical Process Control**
- **Control charts**

Quality Notifications

- **Quality Notifications in the Logistics Supply Chain**
- **Record and process notifications in the system**
- **Defect notification processing**

Stability Studies

- **Objects in the Stability Study**
- **Stability Study Process Flow**

Important Configuration and Integration with other modules

- **Configuration steps involved in QM**
- **QM integration with MM, PP, PM and SD modules**